

The management system of

has been assessed and certified as meeting the requirements of

ISO 9001:2008

for the following activities

design and manufacturing of aluminium & casting body hydraulic gear pumps, bend & horizontal axis pistons pumps, hydraulic pumps unit, gear species, power steering systems, hydraulic direction valves, hydraulic & telescopic cylinders; tractor, tractor seat, crank shaft, tie rod end and ball joint; agricultural hoe and engine; gray cast iron, ductile iron, aluminium, steel and alloyed casting

Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2008 requirements may be obtained by consulting the organization

This certificate is valid from 28/08/2013 until 27/08/2016

Authorised by



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**FORD 3000 TRAKTÖRLERE
BY-PASS SİSTEMLİ - EMNİYET SİBOPLU
HİDROLİK DİREKSİYON SİSTEMİ**

**FORD 3000 TRACTORS
POWER STEERING CONVERSION KIT WITH
BY-PASS SYSTEM INSTALLING INSTRUCTION**





FORD 3000 TRACTOR

**2000-3000-3600-3610 - FORD TRAKTÖRLER İÇİN
BY-PASS SİSTEMLİ EMNİYET SİBOPLU HİDROLİK DİREKSİYON SİSTEMİ MONTAJ ŞEKLİ**

- 1-Yağ deposu monte edilecek.
 - 2-Hidrolik yağ pompası takılacak.
 - 3-Lift bağlantı kulağı monte edilecek.
 - 4-Sol çiftli rot takılacak.
 - 5-Sağ tekli rot takılacak.
 - 6-Valf ve piston takılacak.
 - 7-Alt ara rot takılacak. Ara rot bağlandıktan sonra ön tekerleklerin arası 8 mm. kapalı olacak.
 - 8-Uzun rot takılacak.
 - 9-Depodan hidrolik pompaya 5/8 R6 hortum takılacak.
 - 10-Hidrolik pompadan lifte 5/16 R1 hortum takılacak.
 - 11-Valften depoya geri dönüş 3/8 R6 hortum takılacak.
 - 12-Hidrolik direksiyon yağı (Special Sae 10 veya 20 numara)
 - 13-Hidrolik basınç sübabi.
- Not:** Montajdan 1 hafta sonra bağlantı vidaları ve hortumları kontrol edilecek.

**HYDRAULIC STEERING CONVERSION KITS WITH BY-PASS SYSTEM
AND SECURITY VALVE FOR 2000 - 3000 - 3600 - 3610 FORD TRACTORS ASSEMBLING INSTRUCTION**

- 1-Assemble oil reservoir.
 - 2-Assemble hydraulic oil pump.
 - 3-Mounth lift assembly bracked.
 - 4-Mounth left side doublepitman arm.
 - 5-Mounth right side single pitman arm.
 - 6-Assemble valve and piston.
 - 7-Assemble drag lin. After this installation adjust distance to 8 mm. For front wheels.
 - 8-The long rod will be installed.
 - 9-5/8 R6 hose from reservoir to oil pump.
 - 10-Pressure hose 5/16 R1 from oil pump to lift.
 - 11-Return hose 3/8 R6 from lift to reservoir.
 - 12-After mounting use special sae 10 or 20 to start the engine and check the oil level add some more if necessary.
 - 13-Hydraulic pressure valve.
- Not:** Check fastening bolts and hoses after 1 week.



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